

ASSEMBLY TOOLS AND SYSTEMS



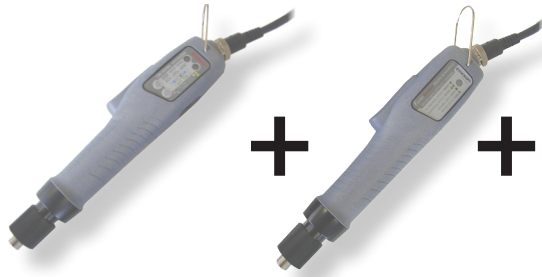
# Electric Screwdrivers



# DC Controlled screwdrivers

## Torque Control System

A new way to optimize your tightening process



- Replace up to 8 Screwdrivers on your work bench thanks to 8 programmable digital Torque / Speed / Angle settings selectable through I/O or sensor ports.
- Set up to 8 counting programs with up to 20 screws each with different torque targets.



Best choice for Cell line Manufacturing



Easy PC Communication through USB Port



Screw counter inside (detect cross thread, screw omission...)



Tightening process management through 25P I/O port or sensor port

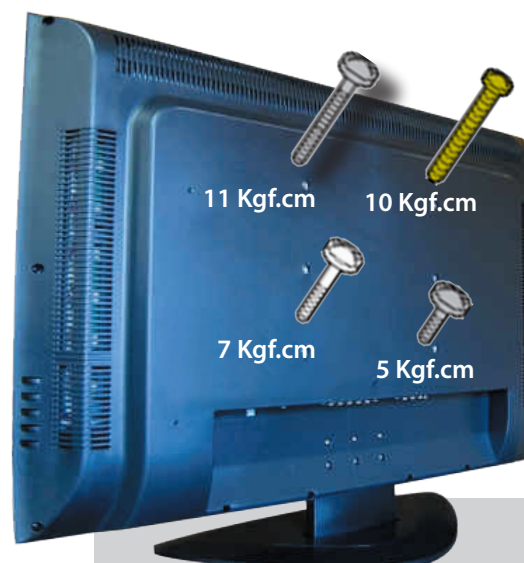
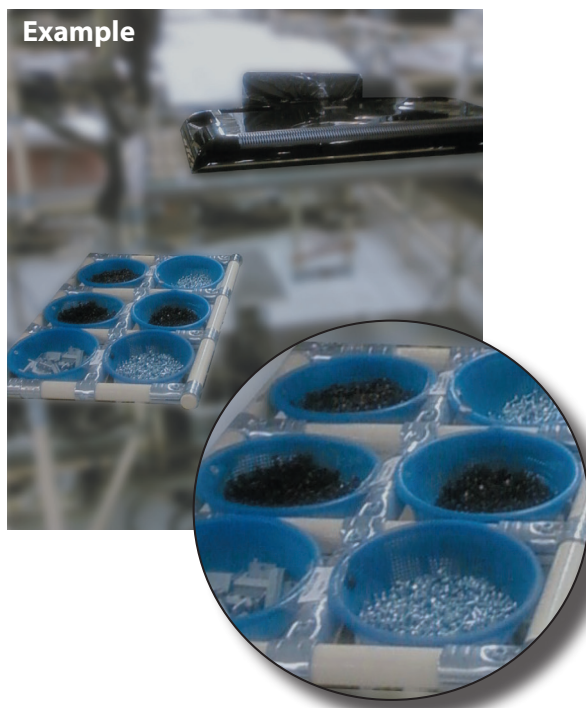
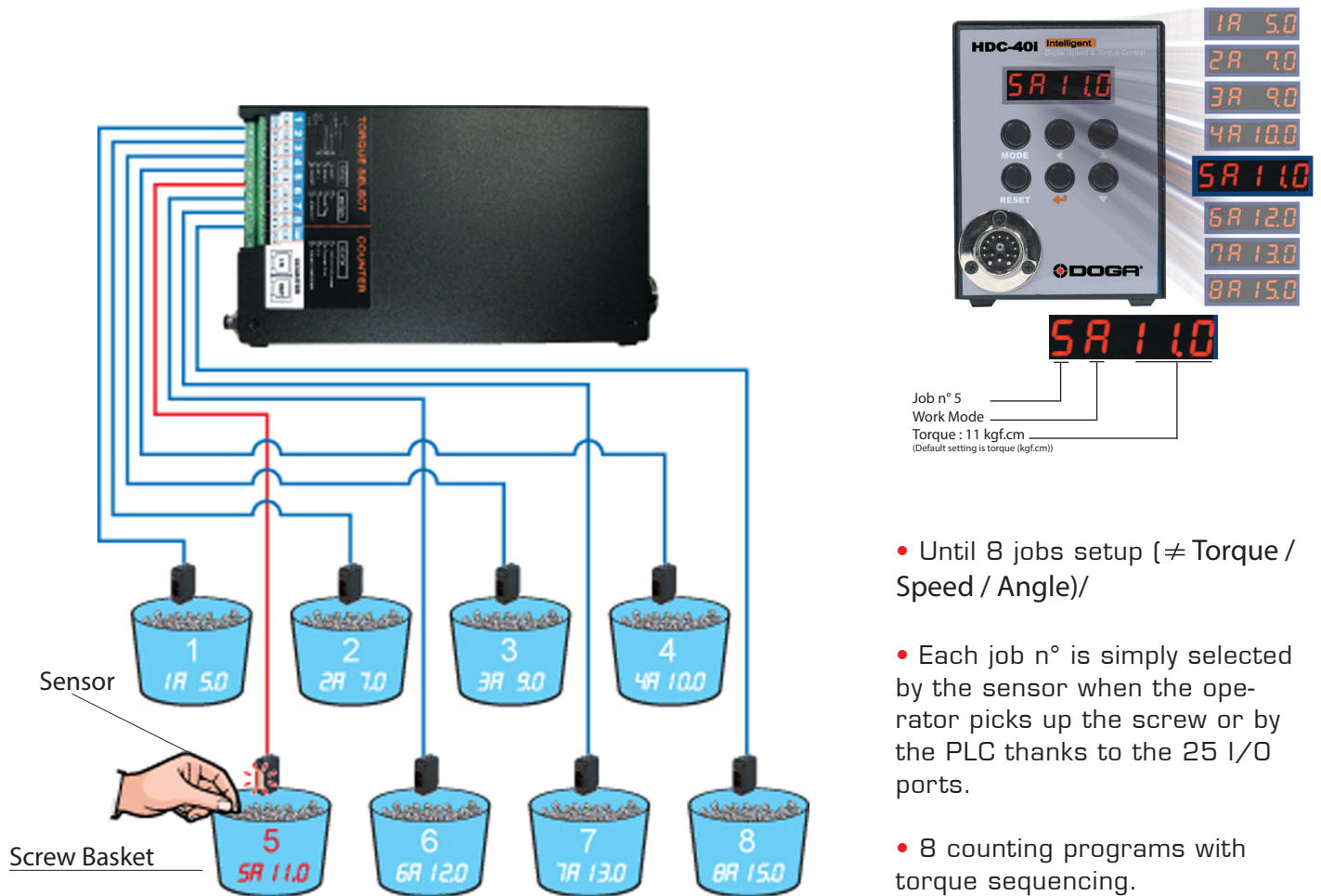
Built-in 32 Bit microprocessor



Data monitoring & Quality Control



# Example of job selection through sensors



**8** different jobs with one Hybrid screw driver.

Jobs may be selected as well through PLC, socket tray...



# DC Controlled screwdrivers

HD Series 

0,3 to 9,8 NM



- Brushless DC motor (service free)
- ESD free by body grounding
- Torque repeatability ~ 7%
- Inside memory chip for tool data and recognition
- Built - in air clutch
- Angle monitoring
- Sequencing programs

**PHD100N-A/D**

**HD100N-A**

**HD220A**

**HD150PA**

## 40 Volts hybrid screwdrivers

0,3 - 4,4 Nm

Model	Torque Range (Nm)	Speed rotation (rpm)	Drive	Starting system	Weight (Kg)	Code
HD081A	0,3 - 0,78	1000 to 1700	Hex 1/4"	Lever	0,44	6-1058880
HD150A-G	0,5 - 1,5	500 to 1800	Hex 1/4"	Lever	0,44	6-1027470
HD220A-G	0,7 - 2,2	400 to 1250	Hex 1/4"	Lever	0,44	6-1027471
HD450A-G	1,5 - 4,4	300 to 600	Hex 1/4"	Lever	0,51	6-1027472
HD150PA-G	0,5 - 1,5	500 to 1800	Hex 1/4"	Push to start	0,44	6-1027473
HD220PA-G	0,7 - 2,2	400 to 1250	Hex 1/4"	Push to start	0,44	6-1027475
HD450PA-G	1,5 - 4,4	300 to 600	Hex 1/4"	Push to start	0,51	6-1027474

Standard packing : screwdriver, 14P-3M cable, test bits.

## 40 Volts hybrid spindles

0,5 - 4,4 Nm

Model	Torque Range (Nm)	Speed rotation (rpm)	Drive	Starting system	Weight (Kg)	Code
HDA150A	0,5 - 1,5	500 to 1800	Hex 1/4"	Remote	0,44	6-1042224
HDA220A	0,7 - 2,2	400 to 1250	Hex 1/4"	Remote	0,44	6-1042225
HDA450A	1,5 - 4,4	300 to 600	Hex 1/4"	Remote	0,51	6-1042226

Standard packing : screwdriver, 14P-3M cable, test bits.

## 35 Volts hybrid screwdrivers

1,17 - 9,8 Nm

Model	Torque Range (Nm)	Speed rotation (rpm)	Drive	Starting system	Shape	Weight (Kg)	Code
HD35N-A	1,17 to 3,4	500 to 1500	Hex 1/4"	Lever	Straight	0,7	6-1077880
HD50N-A	1,47 to 4,9	300 to 1000	Hex 1/4"	Lever	Straight	0,7	6-1077881
HD100N-A	3 to 9,8	300 to 700	Hex 1/4"	Lever	Straight	0,75	6-1077882
HD35NP-A	1,17 to 3,4	500 to 1500	Hex 1/4"	Push to start	Straight	0,7	6-1070035
HD50NP-A	1,47 to 4,9	300 to 1000	Hex 1/4"	Push to start	Straight	0,7	6-1070036
PHD35N-A/U*	1,17 to 3,4	500 to 1500	Hex 1/4"	Trigger	Pistol	0,82	6-1070032
PHD50N-A/U*	1,47 to 4,9	300 to 1000	Hex 1/4"	Trigger	Pistol	0,82	6-1070033
PHD100N-A/U*	3 to 9,8	300 to 700	Hex 1/4"	Trigger	Pistol	0,86	6-1070034
PHD35N-A/D**	1,17 to 3,4	500 to 1500	Hex 1/4"	Trigger	Pistol	0,82	6-1070040
PHD50N-A/D**	1,47 to 4,9	300 to 1000	Hex 1/4"	Trigger	Pistol	0,82	6-1070041
PHD100N-A/D**	3 to 9,8	300 to 700	Hex 1/4"	Trigger	Pistol	0,86	6-1070042

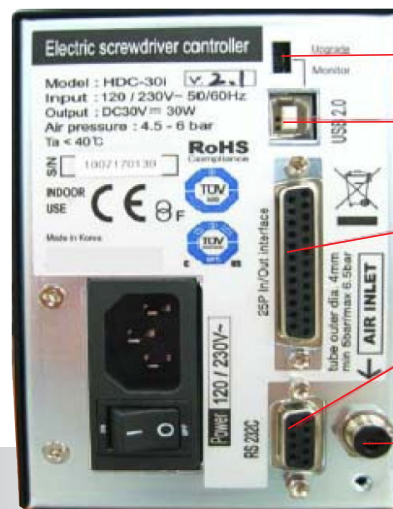
Standard packing : screwdriver, 14P-3M cable, test bits.

\* : Top exit cable

\*\* : handle exit cable



# Controllers



- Com port usage selector
- USB Port for PC communication or firmware upgrade
- 25P I/O interface
- RS-232C Port
- Air pressure inlet (out dia 4 mm)

## HDC-40i/HDC-35i

- Delivered with USB Com cable, air filter, air hose.

No	ITEM		SPECIFICATION	
1	Model		HDC-40i - <b>6-1042211</b> for HD40 V	HDC-35i - <b>6-1077883</b> for HD35 V
2	Input	Electric	AC120VC or AC220V, 50~60 Hz	
3		Air pressure	Min 5 bar/Max 6,5 bar	
4	Output	Electric	DC40V, 3A	DC35V, 3A
5	Fuse		AC250V, 10A	AC250V, 5A
6	Dimension/Weight		97(w) 222(d) 129(h) mm / 2,1kg	104(w) 226,4(d) 144(h)mm / 2,6 Kg
7	Job parameters		Torque, Speed, Angle, Soft start, Torque tuning in 8 preset numbers	
8	Job selection		1) Front panel button 2) 25P I/O interface 3) F1 button on the driver	
9	Torque Calibration		From - 20% to +20%	
10	Auto detection of the connected Driver		Auto detection of the offset value from the EEP-rom inside the driver	
11	Error display		Error display by code no. in system, communication & pattern error group	
12	Fastening quality control		OK/NG monitoring of screw fastening by preset pattern of angles, times	
13	Screw Counter		Save the total screw number, and monitor the number of OK fastenings.	
14	Monitoring and parameter		Monitoring and parameter settings on PC program (MS Windows base)	
15	Communication port		USB or RS232C (option)	
16	Built in counter program		8 counting programs, 20 screws per program. Auto-sequencing of fastening strategies.	

## Accessories



Driver Cable 14p 3M  
**Code : 6-1042205**  
(delivered with the tool)

Standard :



USB Com Cable  
**Code : 6-1042206**  
(delivered with the controller)

Option :



Pistol Grip for HD-G 40 V  
**Code : 6-1042210**



Angle head kit for HD-G 40 V  
**Code : 6-1000251**



# DC Controlled screwdrivers

SD Series 

0,016 to 2,7 NM



- 24V Swiss DC Servo motor
- Over 5 millions cycles of life expectancy
- Torque accuracy 10 % in full scale
- Torque repeatability  $\pm 3\%$
- 190 - 1000 rpm Speed control (scale : 50 rpm)
- 8 programs memory
- Real time monitoring - torque, rpm, angle
- ESD free with conductive material
- Suitable for clean room
- Real time torque and angle curve

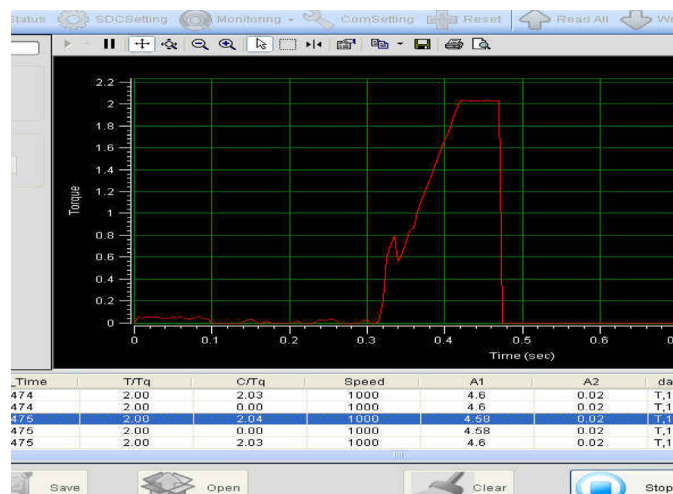
Model	Starting system	Torque Range (Nm)	Speed Rotation (rpm)	Drive	Weight (Kg)	Controller	Code
SD 120 Z	Remote	0,016 - 0,15	240 to 1000	Half-moon 4 mm		SDC-24	6-1000235
SD 200 Z	Remote	0,05 - 0,2	420 to 1000	Half-moon 4 mm		SDC-24	6-1000236
SD 300 Z	Remote	0,1 - 0,3	360 to 890	Half-moon 4 mm		SDC-24	6-1000237
SDA 120	Remote	0,016 - 0,15	240 to 1000	Half-moon 4 mm		SDC-24	6-1000238
SDA 200	Remote	0,05 - 0,2	420 to 1000	Half-moon 4 mm		SDC-24	6-1000239
SDA 300	Remote	0,1 - 0,3	360 to 890	Half-moon 4 mm		SDC-24	6-1000240
SDA 600-A	Remote	0,15 - 0,6	190 to 710	1/4" Hex		SDC-24	6-1088880
SDA1000-A	Remote	0,19 - 0,98	130 to 430	1/4" Hex		SDC-24	6-1000246
SDA 05N	Remote	0,11 - 0,48	300 to 1000	Half-moon 4 mm		SDC-40	6-1000266
SDA 09 N	Remote	0,15 - 0,87	300 to 1000	Half-moon 4 mm		SDC-40	6-1000267
SDA 18N-A	Remote	0,4 - 1,7	300 to 1000	Hex 1/4"		SDC-40	6-1041800
SDA28N-A	Remote	0,5 - 2,7	190 to 1000	Hex 1/4"		SDC-40	6-1000248
SD 120	Lever	0,016 - 0,15	240 to 1000	Half-moon 4 mm	0,26	SDC-24	6-1000241
SD 200	Lever	0,05 - 0,2	420 to 1000	Half-moon 4 mm	0,3	SDC-24	6-1000242
SD 300	Lever	0,1 - 0,3	360 to 890	Half-moon 4 mm	0,3	SDC-24	6-1000243
SD 600-A	Lever	0,15 - 0,6	190 to 710	1/4" Hex	0,34	SDC-24	6-1077801
SD1000-A	Lever	0,19 - 0,98	130 to 430	1/4" Hex	0,35	SDC-24	6-1077800
SD1500-A	Lever	0,3 - 1,47	120 to 400	1/4" Hex		SDC-24	6-1000596
SD05N	Lever	0,11 - 0,48	300 to 1000	Half-moon 4 mm		SDC-40	6-1000268
SD09N	Lever	0,15 - 0,87	300 to 1000	Half-moon 4 mm		SDC-40	6-1000269
SD18N-A	Lever	0,4 - 1,7	300 to 1000	Hex 1/4"		SDC-40	6-1000252
SD28N-A	Lever	0,5 - 2,7	190 to 1000	Hex 1/4"		SDC-40	6-1000253

Z : fixtured spindle with Offset

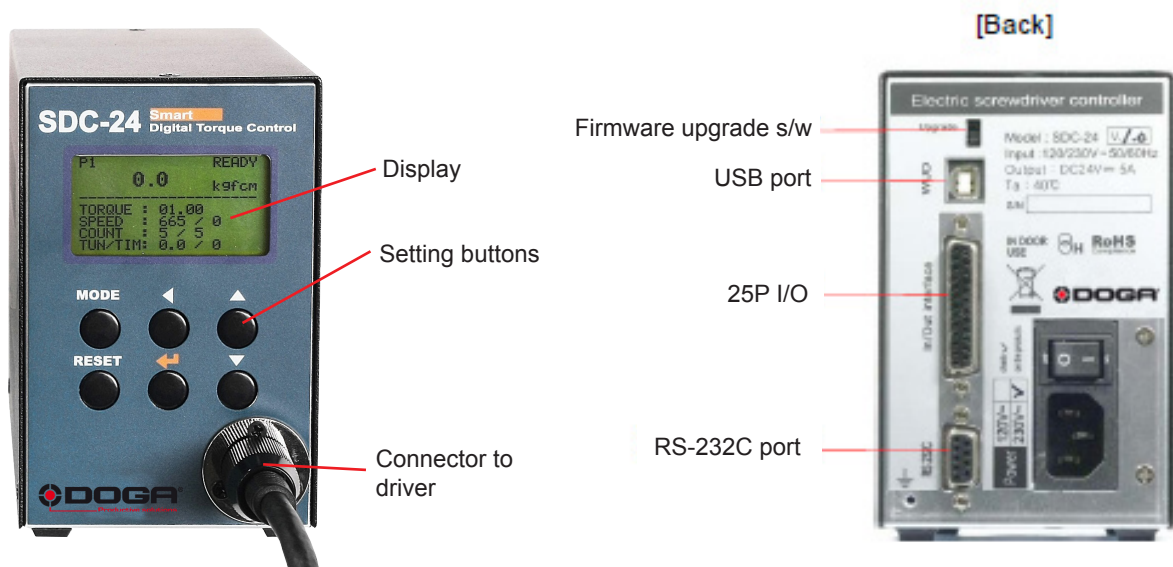
SDA : fixtured spindle

SD : hand held, lever start

## **Real time torque & angle curve**



# Controller



## SDC-24 or SDC-40

No	Item		SDC-24 Code 6-1000245	SDC-40 Code 6-1041801
1	Input		AC120VC or AC220V, 50-60Hz	
2	Output		DC24V, 5A	DC40V, 3A
3	Control Range	Torque	0,1 - 1,47 Nm	0,1 - 2,7 Nm
		Speed	100 - 1,000 rpm	300 - 1000 rpm
		Angle	0,4° step	
4	Preset parameters		Torque, (Speed) & Angle	
5	Preset # selecting		1) Front panel button 2) 25P I/O interface	
6	Torque calibration		-10% - + 10%	
7	Auto recognition		Auto detection of connected driver when power ON of controller	
8	Error display		Error code display (3 groups)	
9	Fastening quality control		Fastening data verification (NG/OK) against the pre-setting pattern of angle	
10	Screw counter		Total 8 programs of tightening screw number and sequence	

ACCESSORIES : (delivered with the controller)

- Driver cable SD 10 PC, 3 M **Code : 6-1074440**

- USB com cable **Code : 6-1042206**

OPTION :

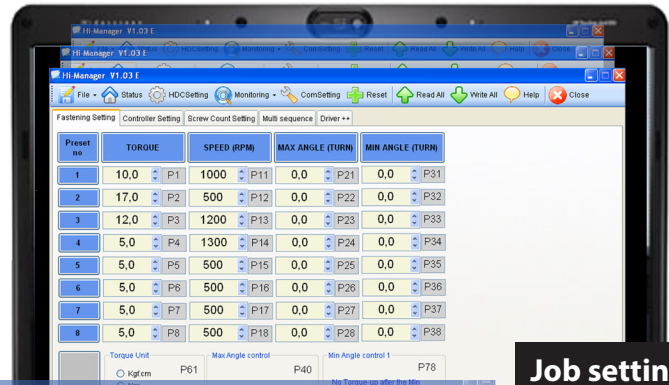
- 5 meters tool cable **Code : 6-1074420**



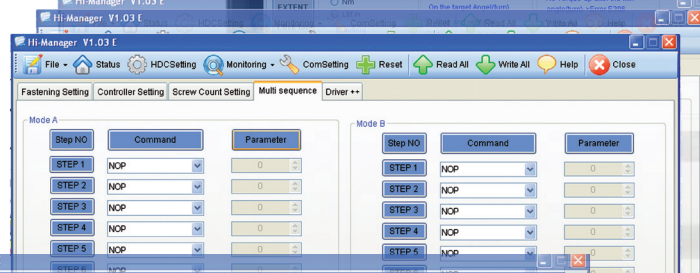
# Software

Smart Manager (SD Series)/Hi-Manager (HD Series)

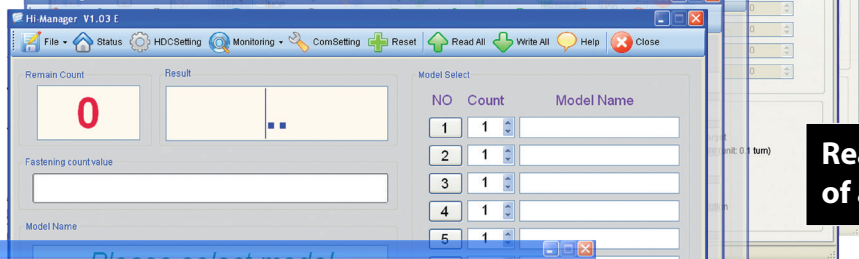
Set and monitor your tool,  
your tightening environment on  
free PC Software,



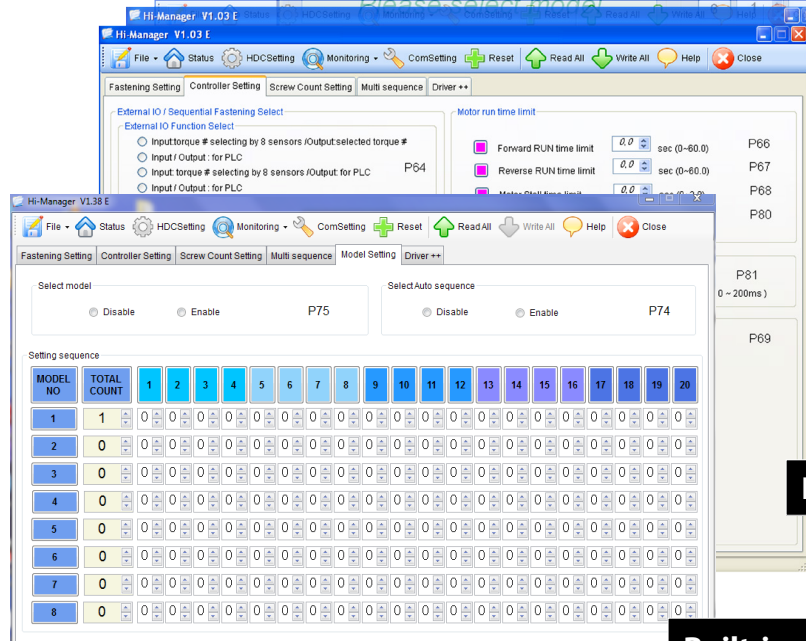
Job settings  
(Torque,  
Speed, Angle,  
Soft start,  
Torque tuning)



Real time readings  
of all tightenings



Screw counter  
process Monitoring



Error Monitoring

Built-in counting program  
with torque sequencing



# GX Series

## Brushless

**ESD Free**  
Conductive body



**Built-in control board**  
Digital speed control  
better torque accuracy

**Overload**  
Over Voltage & Heat Protection

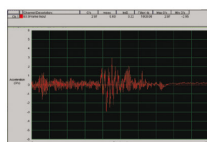
Trigger start and reverse button activated  
THROUGH SENSORS (Maintenance free)

Brushless Motor (Made in Switzerland)  
Designed for heavy duty cycle time



Clutch activated by sensors  
(No maintenance)

Shockless Clutch (GXS models)



### STANDARD FEATURES

- ✓ Digital speed settings
- ✓ Soft start settings
- ✓ Brushless motor
- ✓ Over current & heat alarms
- ✓ Start, reverse and shut-off activated by sensors

Improve your  
manufacturing quality!  
Lower your maintenance  
cost!



# GX Series

30 Volts • Auto-shut off • XS-40D (FA) Controller

0,02 to 1,2 NM



VACCU System (Optional) •

- Higher productivity : thanks to high Brushless motor efficiency !
- Higher comfort : thanks to improved ergonomy and reduced sound level and heat !
- Increased economy : thanks to brushless motor (triple the life time of the motor).
- Reduced maintenance : the best Mean Time Between Failure (MTBF) ever reached until now (no carbon brush, trigger and reverse contactless switches, over-heat and over-current built in alarms protecting the screwdrivers).
- Increased production quality : thanks to ESD protection, accurate clutch and Softstop clutch Mechanism.
- Noise level : <70 dBA, vibration level : <2,5 m/s<sup>2</sup>

## Micro Torque GX Series *(features SOFT STOP clutch and Digital speed setting)*

Model	Torque Range (Nm)	Speed rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GX 035 ESD	0,02 - 0,34	300 to 1100	Lever	Half moon/shank drive 4mm	0,24	6-1040077
GX 045 ESD	0,04 - 0,45	300 to 700	Lever	Half moon/shank drive 4mm	0,24	6-1040078

## STANDARD Series : GX with digital speed and soft start

Model	Torque Range (Nm)	Speed rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GX 80 ESD V2	0,09 - 0,8	450 to 1000	Lever	Hex 1/4"	0,43	6-1021025
GX 120 ESD V2	0,2 - 1,2	300 to 700	Lever	Hex 1/4"	0,43	6-1021026
GX 80 P ESD V2	0,09 - 0,8	450 to 1000	Push to start	Hex 1/4"	0,43	6-1021027
GX 120 P ESD V2	0,2 - 1,2	300 to 700	Push to start	Hex 1/4"	0,43	6-1021028

## SOFT STOP Series : GXS *(built-in special clutch mechanism providing soft shut-off to protect fragile parts)*

Model	Torque Range (Nm)	Speed rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GXS 80 ESD V2	0,09 - 0,8	450 to 1000	Lever	Hex 1/4"	0,43	6-1021020
GXS 120 ESD V2	0,2 - 1,2	300 to 700	Lever	Hex 1/4"	0,43	6-1021021

## TIMER & AUTOREVERSE Series : GXT *(fasten at preset angle/time, Automatic Reverse/forward, stop sequence - ideal for tapping operation, helicoil fastening, pre-assembly...)*

Model	Torque Range (Nm)	Speed rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GXT 80 ESD V2	0,09 - 0,8	450 to 1000	Lever	Hex 1/4"	0,43	6-1021036
GXT 120 ESD V2	0,2 - 1,2	300 to 700	Lever	Hex 1/4"	0,43	6-1021037

## FIXTURED SPINDLES Series : GXA *(for automation)*

Model	Torque Range (Nm)	Speed rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GXA 035 ESD V3	0,03 - 0,35	300 to 1100	Remote	Half moon/shank drive 4mm	0,45	6-1040073
GXA 045 ESD V3	0,04 - 0,45	300 to 700	Remote	Half moon/shank drive 4mm	0,45	6-1040076
GXA 080 ESD V3	0,1 - 0,8	450 to 1000	Remote	Hex 1/4"	0,45	6-1040074
GXA 120 ESD V3	0,2 - 1,2	300 to 700	Remote	Hex 1/4"	0,45	6-1040075

# GX-G Series

40 Volts • Auto-shut off • CE • XS-40D Controller 

0,3 to 4,4 NM



- Higher productivity : thanks to high Brushless motor efficiency !
- Higher comfort : thanks to improved ergonomy and reduced sound level and heat !
- Increased economy : thanks to brushless motor (triple the life time of the motor).
- Reduced maintenance : the best Mean Time Between Failure (MTBF) ever reached until now (no carbon brush, trigger and reverse contactless switches, over-heat and over-current built in alarms protecting the screwdrivers).
- Increased production quality : thanks to ESD protection, accurate clutch and Softstop clutch Mechanism.
- Noise level : <70 dBA, vibration level : <2,5 m/s<sup>2</sup>

## STANDARD Series : GX with digital speed setting and soft start

Model	Torque Range (Nm)	Speed rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GX 150 ESD-G	0,3 - 1,47	800 to 1700	Lever	Hex 1/4"	0,54	6-1027447
GX 220 ESD-G	0,6 - 2,15	600 to 1200	Lever	Hex 1/4"	0,54	6-1027448
GX 450 ESD-G	1 - 4,41	300 to 600	Lever	Hex 1/4"	0,54	6-1027449
GX 150 P ESD-G	0,3 - 1,47	800 to 1700	Push to Start	Hex 1/4"	0,54	6-1027450
GX 220 P ESD-G	0,6 - 2,15	600 to 1200	Push to Start	Hex 1/4"	0,54	6-1027446
GX 450 P ESD-G	1 - 4,41	300 to 600	Push to Start	Hex 1/4"	0,54	6-1027451

## SOFT STOP Series : GXS *(built-in special clutch mechanism providing soft shut-off to protect fragile parts)*

Model	Torque Range (Nm)	Speed rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GXS 150 ESD-G	0,3 - 1,47	800 to 1700	Lever	Hex 1/4"	0,54	6-1027452
GXS 220 ESD-G	0,6 - 2,15	600 to 1200	Lever	Hex 1/4"	0,54	6-1027453
GXS 150 P ESD-G	0,3 - 1,47	800 to 1700	Push to Start	Hex 1/4"	0,54	6-1077414
GXS 220 P ESD-G	0,6 - 2,15	600 to 1200	Push to Start	Hex 1/4"	0,54	6-1027454

## TIMER & AUTOREVERSE Series : GXT *(fasten at preset angle/time, Automatic Reverse/forward stop sequence - ideal for tapping operation, helicoil fastening, pre-assembly...)*

Model	Torque Range (Nm)	Speed rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GXT 150 ESD-G	0,3 - 1,47	800 to 1700	Lever	Hex 1/4"	0,54	6-1027460
GXT 220 ESD-G	0,6 - 2,15	600 to 1200	Lever	Hex 1/4"	0,54	6-1027461
GXT 450 ESD-G	1 - 4,41	300 to 600	Lever	Hex 1/4"	0,54	6-1027462

## FIXTURED SPINDLE FOR AUTOMATION *(automatic spindle with remote start)*

Model	Torque Range (Nm)	Speed rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GXA 150 ESD V2-G	0,3 - 1,47	800 to 1700	Remote	Hex 1/4"	-	6-1027465
GXA 220 ESD V2-G	0,6 - 2,15	600 to 1200	Remote	Hex 1/4"	-	6-1027466
GXA 450 ESD V2-G	1 - 4,41	300 to 600	Remote	Hex 1/4"	-	6-1027467

\* The whole models of this series are delivered with one tool cable (3m) + sample powerbits.



# GY Series

35 Volts • CE • XT-35D Controller 

0,7 to 9,8 NM

- Excellent ratio Weight / Ergonomy / Power
- BLDC motor (maintenance free)
- High speed from 300 to 1500 rpm (3 models)
- Designed for high production rate
- Motor efficiency 85%
- Low Noise, Low Heat, less Energy consumption
- Over Heat, Over Load, Over Voltage protection circuit with LED display
- ESD free with conductive plastic body (less than 10000 hms)
- Noise level : <70 dBA, vibration level : <2,5 m/s<sup>2</sup>



Model	Torque Range (Nm)	Speed Rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GY35 ESD-G	0,7 - 3,4	500 to 1500	Lever	Hex 1/4"	0,8	6-1064100
GY50 ESD-G	1 - 4,9	400 to 1100	Lever	Hex 1/4"	0,8	6-1064102
GY100 ESD-G	3,9 - 9,8	250 to 500	Lever	Hex 1/4"	0,85	6-1064104
GY35P ESD-G	0,7 - 3,4	500 to 1500	Push to start	Hex 1/4"	0,8	6-1064101
GY50P ESD-G	1 - 4,9	400 to 1100	Push to start	Hex 1/4"	0,8	6-1064103
GYA35 ESD-G V2	0,7 - 3,4	500 to 1500	Remote	Hex 1/4"	0,95	6-1064105
GYA50 ESD-G V2	1 - 4,9	400 to 1100	Remote	Hex 1/4"	0,95	6-1064106
GYA100 ESD-G V2	3,9 - 9,8	250 to 500	Remote	Hex 1/4"	0,95	6-1064107
PGY35 pistol ESD-G	0,7 - 3,4	500 to 1500	Trigger	Hex 1/4"	0,9	6-1078015
PGY50 pistol ESD-G	1 - 4,9	400 to 1100	Trigger	Hex 1/4"	0,9	6-1078016
PGY100 pistol ESD-G	3,9 - 9,8	250 to 500	Trigger	Hex 1/4"	0,95	6-1078017
PGY35 T pistol Top Exit ESD-G	0,7 - 3,4	500 to 1500	Trigger	Hex 1/4"	0,9	6-1078018
PGY50 T pistol Top Exit ESD-G	1 - 4,9	400 to 1100	Trigger	Hex 1/4"	0,9	6-1078019
PGY100 T pistol Top Exit ESD-G	3,9 - 9,8	250 to 500	Trigger	Hex 1/4"	0,95	6-1078020

\* The whole models of this series are delivered with one tool cable (3m) + sample powerbits.



# GX FS... Series

30 VDC High Speed • CE • XS-40D Controller 

0,4 to 1,8 NM

- Excellent Ergonomy (smart and small sized)
- BLDC motor (maintenance free)
- High speed from 680 - 1550 rpm (4 models)
- Motor efficiency 85%
- Low Noise, Low Heat level
- Over Heat, Over Load, Over Voltage protection circuit with LED display
- ESD free with conductive plastic body (less than 10000 hms)
- Noise level : <70 dBA, vibration level : <2,5 m/s<sup>2</sup>



Model	Torque Range (Nm)	Speed Rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GX60 FS ESD	0,1 - 0,60	1550	Lever	Hex 1/4"	0,44	6-1055960
GX80 FS ESD	0,2 - 0,80	1250	Lever	Hex 1/4"	0,44	6-1055962
GX120 FS ESD	0,3 - 1,20	1000	Lever	Hex 1/4"	0,44	6-1055964
GX180 FS ESD	0,4 - 1,80	700	Lever	Hex 1/4"	0,44	6-1055966
GX60FSP ESD	0,1 - 0,60	1550	Push to start	Hex 1/4"	0,44	6-1055961
GX80FSP ESD	0,2 - 0,80	1250	Push to start	Hex 1/4"	0,44	6-1055963
GX120FSP ESD	0,3 - 1,20	1000	Push to start	Hex 1/4"	0,44	6-1055965
GX180FSP ESD	0,4 - 1,80	700	Push to start	Hex 1/4"	0,44	6-1055967

\* The whole models of this series are delivered with one tool cable (3m) + sample powerbits.

# GX...BT Series

35 Volts • High Torque/Speed with Built-in speed and soft start selector • CE • XS-35D Controller 

1 to 9,8 NM

- Built Electronics with Embedded Speed and soft start settings
- BLDC motor (maintenance free)
- Low Noise, Low Heat, less Energy consumption
- Over Heat, Over Load, Over Voltage protection circuit with LED display
- ESD free through bit socket grounded
- Noise level : <70 dBA, vibration level : <2,5 m/s<sup>2</sup>



Model	Torque Range (Nm)	Speed Rotation (rpm)	Starting system	Drive	Weight (Kg)	Code
GX35 BT ESD-G	1 - 3,4	700 to 1500	Lever	Hex 1/4"	0,92	6-1078005
GX50 BT ESD-G	2 - 4,9	600 to 1050	Lever	Hex 1/4"	0,92	6-1078006
GX100 BT ESD-G	4 - 9,8	150 to 550	Lever	Hex 1/4"	0,92	6-1078007


\* The whole models of this series are delivered with one tool cable (3m) + sample powerbits.



# Accessories

For GX/GX-G Series

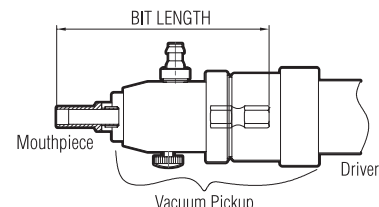
## Screw Vacuum Pickup

	
Vacuum pick up	
Code	6-1052500 for GX 30 Volts
Code	6-1000230 for GX 40 Volts






Vacuum pick up assembly is provided without the sleeve (on request).

The recommended bit length is 44 mm.  
Thread size : 4mm.




Code	6-1084100 for GX150/220 ESD-G
Code	6-1084101 for GX 450 ESD-G
Code	6-1084102 for GX A ESD-G



## Accessories

			
Designation	Torque ring cover	Ring for arm mounting for GX (30 Volts) only	
Code	6-1041213 for GX 30 Volts 6-1041205 for GX 40 Volts 6-1078800 for GX-G 40 Volts 6-1000232 for GX035-045 6-1000233 for GX...BT, GY, PGY, GX...BT-G, GY-G, PGY-G 6-1077500 for GX...FS	6-1041501	Spiral cable 3,5 m 6-1010413 Standard cable 3,0 m 6-1041225 Standard cable 5,0 m 6-1044703
			
Designation	Programming Lock key*	Programming Lock key firmware upgrade*	Pistol grip for 40 Volts
Code	6-1044850	6-1000222	6-1000231 for GX 30 Volts 6-1010420 for GX/GX-G 40 Volts

\* Available only for standard series GX 30 & 40 Volts - To be ordered together.


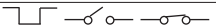

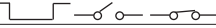


		
Holster 4-1588700	Cable 5m (GY-PGY) 6-1078888 Cable 3m (GY-PGY) 6-1077200	Square drive male 1/4"
		Angle head for GX 30 Volts 6-1000226 Angle head for GX150/220-G Volts 6-1000302 Angle head for GX 450-G 6-1000229 Angle head for GX 40 Volts 6-1000227
		1/4" female hex. drive
		Angle head for GX...BT/GX...BT-G 6-1033330 Angle head for GY/GY-G 6-1033331

## PLC Interface

	
PLC interface U-3B	
Code	6-1041520

- Model U-3B
- Weight : 75g
- Size : 75(W) x 61(D) x 20(H)mm
- Type of signals :
  - open collector by optocoupler (reversed)
  - relay contact N.C
  - Relay contact N.O

Converted signals by U-3B converter from XS-40D

N°	Wire Color	Signal	XS-40D	Interface converter
1	ORANGE	Spare		
2	ORANGE STRIPE	Torque Up		
3	BLUE	Motor Run		
4	BLUE STRIPE	Common for 2&3 wire		
5	GREEN	Driver Lock		
6	GREEN STRIPE			
7	BROWN	No use		
8	BROWN STRIPE	Spare		

# DO Series

Torque range • Auto-shut off •  $\text{CE}$  • XS-38D Controller 

0,2 to 4,41 NM



- designed for operator comfort : light weight and small sized, full ergonomic design
- designed for productivity : Robust and durable - Suitable with high production rate, Accurate shut-off clutch (+/- 3%), speed control, maintenance free (shut-off operated by magnetic sensor - no wearing)
- designed for quality : ESD free, External torque adjustment scale
- Noise level : <70 dBA, vibration level : <2,5 m/s<sup>2</sup>

## DO Series

Model	Torque range (Nm)	Rotation speed (rpm)	Starting system	Drive	Weight (Kg)	Code
DO 250 ESD	0,2 - 2,45	630 or 1050	Lever	Hex 1/4"	0,72	6-1040036
DO 350 ESD	0,2 - 3,43	460 or 750	Lever	Hex 1/4"	0,72	6-1040037
DO 450 ESD	0,3 - 4,41	330 or 550	Lever	Hex 1/4"	0,72	6-1040038
DO 250 P ESD	0,2 - 2,45	630 or 1050	Push to Start	Hex 1/4"	0,72	6-1040040
DO 350 P ESD	0,2 - 3,43	460 or 750	Push to Start	Hex 1/4"	0,72	6-1040041
DO 450 P ESD	0,3 - 4,41	330 or 550	Push to Start	Hex 1/4"	0,72	6-1040042

## Standard equipment (supplied with the tool)

- Power supply cable 3 m
- 2 carbon brushes
- 2 bits Philips n° 0, n° 1
- Clutch adjustment springs
- Suspension ring
- User manual

## Accessories & Wear spare parts

							
Designation	Carbon brush	Brush cap	Torque ring cover	Ring for arm mounting	Extra long cable 5 m	Spiral cable 3,5 m	Pistol Grip Kit
Code	6-1041220	6-1041203	6-1041211	6-1041502	6-1044703	6-1010413	6-1010412



# GA Series

Torque range • Auto-shut off •  $\text{CE}$  • XS-38D Controller 

0,08 to 1,18 NM



- designed for operator comfort : light weight and small sized, full ergonomic design
- designed for productivity : Accurate shut-off clutch (+/- 3%), speed control, maintenance free (shut-off operated by magnetic sensor - no wearing)
- designed for quality : ESD free, External torque adjustment scale, soft start, double hit mode.
- Noise level : <70 dBA, vibration level : <2,5 m/s<sup>2</sup>

## GA Series

Model	Torque range (Nm)	Rotation speed (rpm)	Drive	Starting system	Weight (Kg)	Code
GA 150 ESD	0,08 - 0,78	700 or 1000	Hex 1/4"	Lever	0,31	6-1040011
GA 180 ESD	0,1 - 1,18	450 or 700	Hex 1/4"	Lever	0,31	6-1040012
GA 150 P ESD	0,08 - 0,78	700 or 1000	Hex 1/4"	Push to start	0,31	6-1040013
GA 180 P ESD	0,1 - 1,18	450 or 700	Hex 1/4"	Push to start	0,31	6-1040014

## Standard equipment (supplied with the tool)

- Power supply cable 3 m
- 2 carbon brushes
- 2 bits Philips n° 0, n° 1
- Clutch adjustment springs
- Suspension ring
- User manual

## Accessories & Wear spare parts

							
Designation	Carbon brush	Brush cap	Torque ring cover	Ring for arm mounting	Extra long cable 5 m	Spiral cable 3,5 m	Screw vacuum Pick-up
Code	6-1041219	6-1041203	6-1041212	6-1041500	6-1044703	6-1010413	6-1052500

Vacuum pick up assembly is provided without the sleeve (on request). The recommended bit length is 44 mm long. Feeling size : diameter 4 mm.



# Controllers

**SMPS Technology Inside!**



XS-40D

- High productivity : Thanks to the unique SMPS technology (switching modulation), the connected screwdriver always delivers constant rotation speed and fastening force even for demanding fastening process (self-tapping tightening, soft joint....).
- Comfort : Light and compact.
- Durability : Built-in Over heat and Over Current protection prevent the screwdriver from damage or bad use.
- Economy : Maintenance free.
- Quality : Easy monitoring of your fastenings thanks to torque reached signal output, start and stop signal outputs, selectable softstart, Screwdriver lock signal input for PLC (prevents screwdrivers activation until PLC input signal).

Model	Power (AC) (V)	Output voltage low (V)	Output voltage high (V)	Rated output (A)	Weight (Kg)	Size (mm)	For screwdrivers 30 and 40 Volts	Code
XS-40D	220	30	40	3	0,86	90x150x55	GX, GX-G, GX...FS Series	6-1040065
XS-40D FA	220	30	40	3	0,86	90x150x55	GXA, GXA-G Series	6-1040080

**SMPS Technology Inside!**



XS-38D

XT-30D

- High productivity : Thanks to the unique **SMPS technology** (switching modulation), the connected screwdriver always delivers constant rotation speed and fastening force even for demanding fastening process (self-tapping tightening, soft joint....)
- Comfort : Light weight and compact
- Durability : Built-in Over heat and Over Current protection prevent the screwdriver from damage or bad use
- Economy : Maintenance free
- Quality : Easy monitoring of your fastenings thanks to torque reached signal output, start and stop signal outputs, selectable softstart, Double-hit mode for soft joint, Screwdriver lock signal input for PLC (prevents screwdrivers activation until PLC input signal).

Model	Power (AC) (V)	Output voltage low (V)	Output voltage high (V)	Rated output (A)	Max. output (A)	Weight (Kg)	Size (mm)	For screwdrivers	Code
XT-30D	220	20	30	1,2	2	0,33	70x130x40	GA Series	6-1099550
XS-38D V4.3*	220	30 20	38 30	2,5	5	0,7	90x150x55	DO Series GA Series	6-1040063



# Controllers

- High productivity : Thanks to the unique SMPS technology (switching modulation), the connected screwdriver always delivers constant rotation speed and fastening force even for demanding fastening process (self-tapping tightening, soft joint....).
- Comfort : Light and compact.
- Durability : Built-in Over heat and Over Current protection prevent the screwdriver from damage or bad use.
- Economy : Maintenance free.
- Quality : Easy monitoring of your fastenings thanks to torque reached signal output, start and stop signal outputs, selectable softstart, Screwdriver lock signal input for PLC (prevents screwdrivers activation until PLC input signal).



Model	Power (AC) V	Output voltage	Rated output	Weight (Kg)	Size (mm)	For Screwdrivers	Code
XS-35D	220	35	4	1,2	130x188x65	GX... BT, GX... BT-G series	6-1077420

## XT-35D Advanced controller features

- Auto recognition of the screwdrivers
- Password protection
- Forward and Reverse Speed selectable
- Soft start for Forward and Reverse mode (from 30 to 200 Ms)
- Programmable angle
- Multi hit function for soft joint (from 1 to 10 shut off clutch)
- Multi sequence programm (as GXT model)
- Various Display Settings
- I/O interface
- RJ input for Scout II poka yoke Controller, Posi Control



Model	Power (AC) V	Output voltage	Rated output	Weight (Kg)	Size (mm)	For Screwdrivers	Code
XT-35D	230	35	4	2,4	95x221x143	GY..., GY-G series PGY..., PGY-G series	6-1077421

# SCOUT Poka Yoke

## SCOUT Poka yoke controller (Suitable with XS-38D, XS-38D FA, XS-40D, XS-35D, XT-35D)

**Prevents screw fastening errors!  
Supervised process!**



Set up to 8 tightening programs

Tightening monitoring :

- Detects cross threading, omissions, double tightening, unfinished rundown.
- Screws counting, OK-NG fastening, OK-NG cycle.
- Buzzer Alert, displays error conditions.

Sequence management :

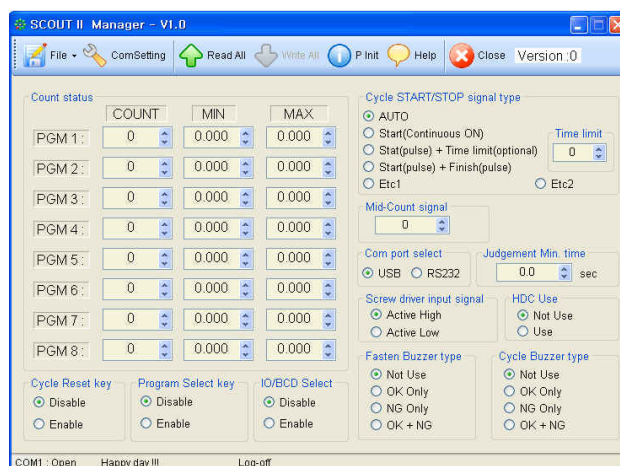
- Parts detection, parts OK-NG sorting through PLC.
- Storage of several tightening settings with the parameter mode.

Model	Key features	Inputs features	Outputs features	Code
SCOUT II	<ul style="list-style-type: none"> <li>&gt; Password protection</li> <li>&gt; Display of total fastened screw number</li> <li>&gt; Display of remaining screw number</li> <li>&gt; Built-in fastening time measurement function</li> <li>&gt; Alarms: leds + several buzzers</li> <li>&gt; Easy programming by scroll menu and self learning mode</li> <li>&gt; Wall mountable</li> </ul>	<ul style="list-style-type: none"> <li>&gt; Cycle start</li> <li>&gt; Driver lock/unlock</li> </ul>	<ul style="list-style-type: none"> <li>&gt; OK</li> <li>&gt; NG</li> <li>&gt; Buzzer alarm</li> <li>&gt; Cycle end</li> </ul>	<b>6-1074000</b>

Delivered with :

- Connection cable on controller
- I/O connection cable

**Easy programming thanks  
to the Scout II manager  
software !**





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www.doga.fr



**Weteringweg 8, 2641 KM**

**P.O. Box 61, 2640 AB**

**Pijnacker, Nederland**

**Phone: +31 (0)15 3615200**

**Fax: +31 (0)15 3615299**

**E-mail: [info@douwes.nl](mailto:info@douwes.nl)**

**[www.douwes.nl](http://www.douwes.nl)**